

SUPERIOR

A I R P A R T S , I N C .

Gasket Set and Seal Application Chart for Continental Engines

APPLICATION	MAJOR OVERHAUL GASKET SET	TOP OVERHAUL GASKET SET	SINGLE CYLINDER GASKET SET	CRANK-SHAFT SEAL
A-65; A-75	SA646537-A1***	****	****	SA530019**
C-75-12; C-85-12; C-90-12; O-200	SA24890-A5	SA200	SA200-T1	SA530019**
C-75-8; C-85-8; C-90-8	SA24890-A7	SA200	SA200-T1	SA530019**
C-125-1; C-145-2	SA25103-A2	SA300	SA200-T1	SA530917
C-125-2; C-145-2; O-300	SA25103-A4	SA300	SA200-T1	SA530917
GO-300		SA300-A1	SA200-T1	SA530917
E-165; E-185; E-225	SA352026-A1*	SA225*	SA225-T1*	530859
IO-360; TSIO/LTSIO-360	SA631348-A3	SA360	SA360-T1	SA530917
O-470-A, E, J	SA536092-A9*	SA470-A1*	SA470T1*	SA641250
O-470-B; M; IO-470-D, F, M, U, V, VO	SA536092-A6*	SA470-A2	SA470T2*	SA641250
O-470-K, L, R, S, U	SA536092-A10*	SA470-A2*	SA470-T2*	SA641250
IO-470-J K	SA536092-A11*	SA470-A1*	SA470-T1*	SA641250
O-470-4, 13	SA536997-A1			536570
O-470-G, P; IO-470-C, E, G, H, L, N, P, R, S	SA646546-A1*** SA536092-A10	SA470-A2*	SA470-T2*	SA641250
TSIO-470-B, C, D		SA470-A2*	SA470-T2*	SA641250
IO-520-A, D, E, F, J, K, L	SA632424-A3*	SA520-A1*	SA520-T1*	SA641250
IO-520-B, BA, BB	SA632429-A3*	SA520-A1*	SA520-T1*	SA641250
IO-520-C, M	SA632430-A3*	SA520-A1*	SA520-T1*	SA641250
TSIO-520-C, G, H, M, P, R, T	SA633570-A7*	SA520-A1*	SA520-T1*	SA641250
TSIO-520-B, BB, E, EB, J, JB, K, KB, L, LB, N, NB, VB, WB	SA633570-A5*	SA520-A1*	SA520-T1*	SA641250
TSIO-520-D, DB, U, UB	SA633570-A8*	SA520-A1*	SA520-T1*	SA641250
L/TSIO-520-AE	SA646555-A1***	SA520-A7*	SA520-T2*	SA641250
TSIO-520-BE	SA646798-A1***	SA520-A8*	SA520-T3*	SA641250
GTSIO-520-C	SA633025-A3*	SA520-A2*	SA520-T3*	SA641250
GTSIO-520-D, H, L, M, N	SA633025-A4*	SA520-A3*	SA520-T3*	SA641250
GTSIO-520-F, K	SA633025-A5*	SA520-A3*	SA520-T3*	SA641250
IO-550-A, B, C	SA646550-A1***	SA550*	SA550-T1*	SA641250

* Contain SA627429 or SA628260 Spiritallic Gaskets.

** Flanged crankshaft only. On tapered crankshafts use Part No. 24321.

*** Intake hoses must be purchased separately.

**** Use SA200+ 4 ea. 21327 gaskets for top overhaul gasket set and 1 ea. 21327 gasket for SA200-T1 single cylinder gasket set

NOTE: All major overhaul gasket sets and top overhaul gasket sets include intercyylinder intake hoses except here noted. Intercylinder intake hoses are not provided in single-cylinder gasket sets.

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